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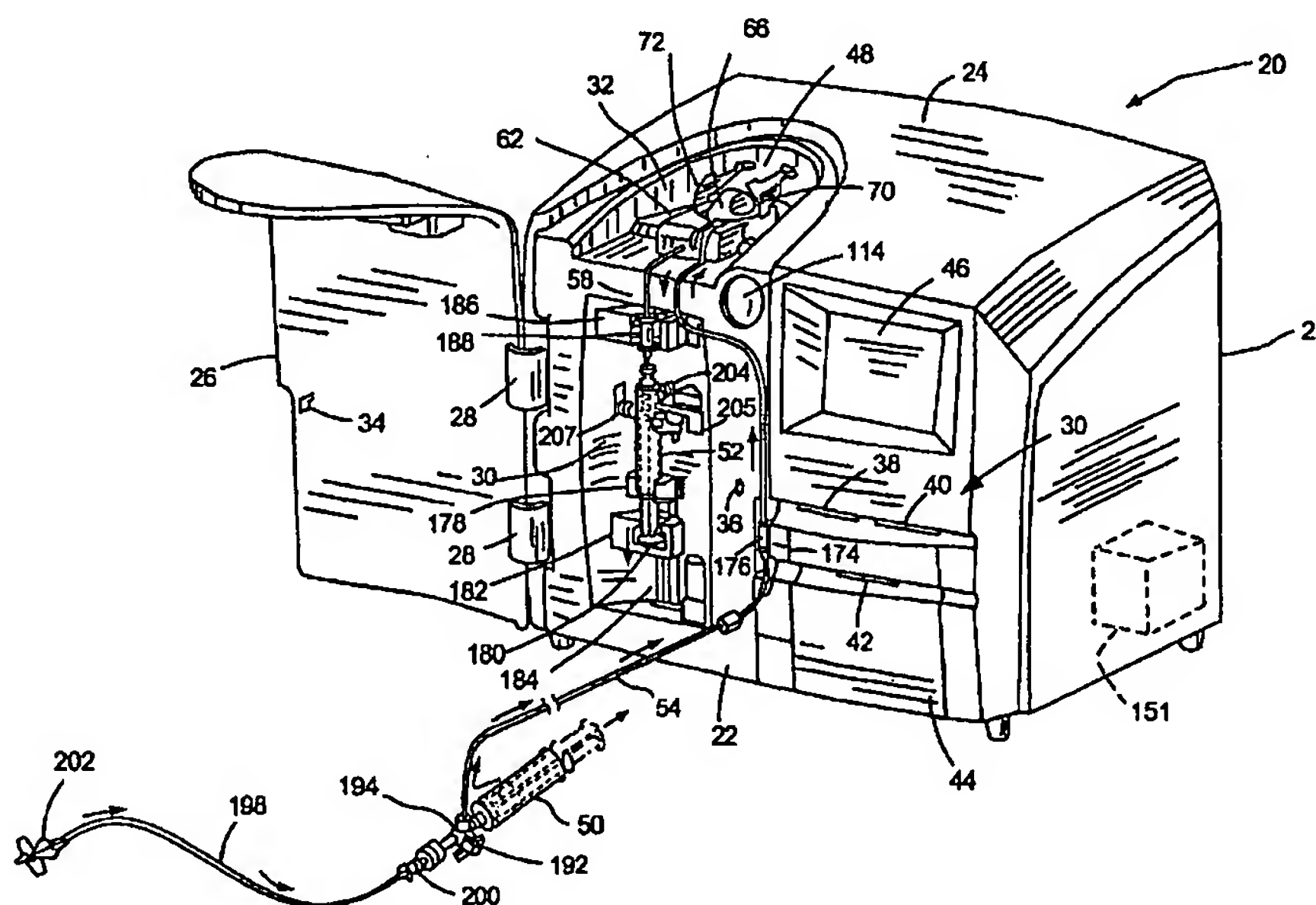
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(54) Title: APPARATUS AND PROCESS FOR CONDITIONING AND DE-BUBBLING ORGANIC FLUID



(57) Abstract: The invention provides an apparatus for conditioning an organic fluid for subsequent use in a medical procedure, and a container for receiving the conditioned organic fluid (preferably blood) ready for injection into a patient. The container comprises a syringe equipped with means for determining the presence of bubbles in the conditioned fluid, and with a knocker for accelerating the de-bubbling of the charge of liquid therein.

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WO 02/074362 A2



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APPARATUS AND PROCESS FOR CONDITIONING AND DE-BUBBLING ORGANIC FLUID

5 FIELD OF THE INVENTION

This invention relates to an apparatus for treating organic fluids by preparing a organic fluid charge, and treating the charge to prepare a conditioned charge in preparation for injecting the conditioned charge into a patient as part of a medical procedure.

10

BACKGROUND OF THE INVENTION

Various treatments have been proposed for the treatment of mammalian blood *ex vivo* to condition the blood in some way before injecting the blood into a patient. Some procedures take blood from a patient, condition
15 the blood, and then return the blood to the same patient continuously. These procedures contrast with procedures which require that the blood be taken from the patient to be treated as a batch and then returned to the patient. In batch processes there is the possibility that the blood will be given to the wrong patient as well as the dangers inherent in transferring blood from one location to
20 another. Also, batch treatments are potentially hazardous because of the risk of blood contamination during the process of conditioning the blood and also because of the potential for infecting the operator accidentally.

The present invention is directed at the problems inherent in the batch process of treating mammalian blood.

25 A blood treatment process using batch treatment techniques involves three main steps. Firstly, the blood is sourced either from a donor or from a patient, who will also be the patient receiving the conditioned blood. The blood may be mixed with an anticoagulant and the blood charge must then be transferred to an apparatus used to condition the charge. Finally, the
30 conditioned charge has to be collected and prepared for injection into the patient. These steps involve the use of needles (sharps), tubing, valves, syringes and ancillary parts and connectors. At every stage it is important to

minimize risk so that the charge is moved and treated without contamination, and so that none of the charge comes into contact with the operator running the procedure.

5 A particular problem with injectable liquids such as blood is the risk of the presence of gas bubbles therein. Injection of gas bubble-containing liquid to a patient can be dangerous. Treatment of blood extracorporeally with gas inevitably causes a substantial degree of foaming. There is a need to de-bubble the blood prior to injection and to test that the blood has been satisfactorily de-bubbled prior to injection.

10 Accordingly, it is among the objects of the present invention to provide a process and apparatus for receiving a blood charge, conditioning the charge, and preparing the conditioned charge for injecting into a patient while minimizing the risk of contamination and spillage.

15 Another and more specific object is to provide a means for de-bubbling blood and for determining the substantial absence of bubbles therein.

SUMMARY OF THE INVENTION

In one of its aspects, the invention provides apparatus for conditioning mammalian blood for subsequent use in a medical procedure. The apparatus includes a cabinet having a secure environment and a door providing the only access to the environment. An input system is provided for transporting a blood charge from a source to the cabinet and a container is removably contained in the secure environment and coupled to the charge input system to receive the charge. Stressors are coupled to the cabinet and positioned for operation to create a conditioned charge in the container. An output system is coupled to the container and includes a receiver for the conditioned charge. In accordance with one aspect of the present invention, there is provided a container for biological liquid for injection into a patient, said container comprising:

30 a syringe body adapted to contain injectable fluid;
outlet means in fluid communication with the syringe body; and

an actuator movable within the syringe body to expel liquid contents therefrom into the outlet means, characterized by the inclusion of a bubble sensor operatively associated with the outlet means, and adapted to sense the presence of gas bubbles in the outlet means.

5 In accordance with another aspect of the present invention, there is provided an apparatus for conditioning a organic fluid for subsequent use in a medical procedure, including a cabinet having a secure environment for conditioning of a organic fluid, an input system for transporting a organic fluid charge from a source to the cabinet, a container removably contained in the
10 secure environment and coupled to the input system to receive the charge, stressors coupled to the cabinet and positioned for operation to create a conditioned charge in the container, an output system coupled to the container and including a receiver for the conditioned charge, and an apparatus sensing when gas bubbles are eliminated from the receiver including a sensor arranged
15 for sensing when gas bubbles have been eliminated from the receiver.

BRIEF DESCRIPTION OF THE DRAWING FIGURES

The invention, in all its aspects, will be more fully understood with reference to the following drawings taken in combination with the description. In
20 the drawings,

Figure 1 is an isometric view of apparatus used in practicing a process of conditioning blood charges in accordance with a preferred embodiment of the invention and including a cabinet;

Figure 2 is an isometric view of a disposable container assembly
25 adapted for use with the apparatus; and

Figure 3 is a schematic cross sectional view of a syringe and bubble detection system of the apparatus according to the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

30 The invention will be described initially with reference to Figure 1, which shows the apparatus generally, and then more detail will be given with reference to further drawings. As seen in Figure 1, apparatus, designated

generally by the numeral 20, includes a cabinet 21 having a front 22 and an inclined top 24. A hinged door 26 is attached to the cabinet 21 to one side of the front to move about vertical hinges 28 between an open position shown in Figure 1, and a closed position (not shown) where it covers a front recess 30 and a top depression 32. The door is equipped with a locking bar 34 which
5 engages in a recess 36 where it can be retained to hold the door in the closed and locked position to create a secure environment inside the cabinet 21.

As will become evident from further description, the apparatus 20 is shown after it has been prepared for use to condition a blood charge in accordance with the process of the invention. The apparatus 20 will be
10 described in this position to provide a general understanding of the apparatus and then in more detail with reference to the process and subsequent Figures.

The cabinet 21 is designed to be secure while the charge is being conditioned. The apparatus 20 includes an identification system 37 so that the apparatus 20 can be used by an operator only after a patient has been designated and identified by the apparatus by way of a discrete smart card (not shown) which has to be inserted by the patient or operator in a first slot 38. A second smart card or operator's smart card is inserted by the operator in a second slot 40. The patient keeps the patient's smart card or the card is
15 attached to the patient by a locking bracelet so that the apparatus can be used only by the operator in the presence of the patient until the apparatus is ready to treat another charge. The smart cards can be used to store data developed during operation of the apparatus and can become a permanent record of the procedure. A third slot 42 in a printer door 44 will produce a printed record of
20 the treatment as required.

According to alternative embodiments of the invention, the smart cards may be replaced by other readable identifiers, such as tokens, keys, bar codes, or other systems. In addition, the two smart cards may both be received in a single slot in the apparatus 20 or the operator card may be omitted.

30 The operator controls the apparatus using a graphical display terminal (GDT) 46 having a touch screen interface pad overlaid on the GDT. The GDT serves to interrogate the operator to ensure that every required step is

completed in the required sequence. Errors and instructions are also available on the GDT. Although a GDT and touch screen has been described, other operator interfaces can also be used.

As mentioned, the door 26 can be moved into a locked and
5 closed position to cover the front recess 30 and the top depression 32. In the position shown in Figure 1, a sterile container assembly, designated generally by the numeral 48, has been lowered into the cabinet such that part of the assembly 48 can be seen projecting upwardly into the depression 32. An input syringe 50, and an output syringe 52 have been removed from the assembly 48
10 ready for use. The input syringe 50 is used to source a charge and pass the charge through thermoplastic inlet tubing 54 to a container 56 which can be seen in Figure 2. After treatment in the container 56, the conditioned charge is drawn through outlet tubing 58 from the container 56 into the syringe 52 by an actuator 182, as will be explained later.

15 The sterile container assembly is preferably a disposable assembly used for only a single patient to prevent charge contamination, cross-contamination between charges, or operator contamination. The term container as used herein is intended to include any container configured to receive a charge for treatment, such as a flask. The container may be rigid or
20 flexible, such as a container in the form of a flexible bag.

The term contamination as used herein is intended to include any one or more of the following a) contamination of the charge from an exterior environment; b) contamination of the reusable parts of the treatment apparatus which may result in cross contamination between charges of different batches;
25 c) contamination of the operator; and d) contamination of the exterior environment from a charge.

There are three stages to the treatment according to this preferred embodiment. Firstly, the charge is sourced and passed by syringe 50 to the container 56 (Figure 2). Next, treatment takes place in the container 56
30 and then the conditioned charge is drawn automatically from the container into the output syringe 52 ready for injection into the patient. All of these steps are controlled by the apparatus 20 in such a way that there is a limited risk of

contamination. The risk of contamination is substantially eliminated by the elements of the system which will be described herein including the heat sealing of the charge carrying tubes and the needle assembly. Further the patient is identified by the identification system 37 in such a way that if the charge is sourced from the patient for subsequent return to that patient, the treated charge will be available only when the patient presents his/her smart card to thereby ensure that the right patient gets the charge.

Reference is next made to Figure 2 to describe the main features of the container assembly 48 as it would appear in a sterile condition ready for placement in the cabinet 21 (Figure 1). The container assembly 48 will be supplied in a sterile container which may also include most of the items needed for the procedure. These may include needles, tubing, gauze etc. as is commonly done in medical procedures requiring sterile items for the procedure.

The assembly 48 is made up of two main parts, namely the container 56 and a connector assembly 62 which serves to carry components used in the treatment procedure. The assembly 48 is shown as it would be placed in the cabinet 21 (Figure 1), with the input syringe 50 and output syringe 52 mounted side-by-side on the connector assembly 62. It will be seen that the connector assembly includes an overhanging portion 64 which will meet parts of the apparatus contained in the cabinet 21 when the container assembly 48 is lowered downwardly into the cabinet 21. Electrical and gas connections are made automatically when the assembly 48 moves into its final position in the cabinet 21, so that the charge of blood in container 56 is supplied with conditioning e.g. ozone/oxygen gas mixture bubbled therethrough, UV incident radiation, and heat.

The syringes 50 and 52 are conveniently stored on the connector assembly 62 between a central shaped mound 66 (Figure 1) and respective locators 68 and 70 which are sufficiently flexible to allow the syringes to be engaged and held in place. Further location is provided by respective channel portions 72, 74 which receive respective flanges 76, 78 on the syringes 50 and 52. This interengagement locates the syringes 50, 52 longitudinally but does not interfere with vertical removal of the syringes 50, 52.

The container 56 according to one embodiment of the invention is essentially an envelope made by blow molding a parison of low density polyethylene (LDPE) and has an internal volume that is about 70-100 times that of the charge. The walls are translucent to allow penetration of the UV and IR light stressors.

The conditioned charge is removed from container 48 into syringe 52. The syringe 52 is the prime mover so that when it is actuated, the charge is drawn from the cup 94 via tubing 58 and to the syringe 52.

The process in general using the described apparatus (much of which is further described in detail in applicant's companion case PCT/CA00/01078 to which reference may be had for further constructional detail) is designed to source suitable organic fluid either by using compatible blood or by using blood taken from a patient who is to receive the treated blood. This process will be described for the latter case but is not to be limited to that case.

The apparatus must be readied for use by placing the operator's smart card in the slot 40. A patient's smart card comes with the package containing the container assembly 48 and the operator or patient places the patient's card in the slot 38. The GDT 46 then proceeds to present instruction, error messages, and comments as the procedure progresses.

Once this is done, the door 26 is unlocked by the control circuit, and a new container assembly 46 is removed from its sterile package and lowered into a cavity in the cabinet to take up the position shown in Figure 1. At this point the syringes 50, 52 are in place on the connector assembly 62, as shown in Figure 2.

Next the input syringe 50 is lifted from its position on the connector assembly 62 and placed conveniently with the inlet tubing 54 passing through a heat sealing device 174 which is attached to the cabinet 21 for use to seal and substantially sever the inlet tubing 54 as will be explained. The inlet tubing 54 has a locator 176 mounted on the tubing to position the inlet tubing 54 in the device 174.

The output syringe 52 is then removed in similar fashion and placed vertically as shown in Figure 1. The syringe 52 is located in a fixed mount 178 using the flange 78 and a syringe operator 180 extends downwardly and is engaged in an actuator 182 which can be driven along a slide 184 by a motor and drive (not shown) in the cabinet. This operation will be described with reference to removing a conditioned charge.

The outlet tubing 58 associated with the syringe 52 is led through a second heat sealing device 186. The heat sealing device 186 includes a locating body 705 positioned on the tubing 58 which positions the outlet tubing between jaws of the heat sealing device 186. This device 186 will be used after the conditioned charge is drawn into the syringe 52, as will be explained.

A message on the GDT 46 (Figure 1) reminds the operator to close the door 26 and the door lock bar 34 is engaged. The control system 151 (Figure 1) activates the door so that the cabinet can be opened only by using the two smart cards. Consequently the smart card carried by the patient is necessary so that no one other than the patient can cooperate with the operator to get into the cabinet 21. The patient's smart card is preferably attached to the patient's wrist in a semi-permanent fashion using a suitable band of the type commonly used in hospitals.

The input syringe 50 is still in the condition shown in Figure 2. A T-connector 190 includes a valve controlled by a selector 192 which connects the body of the syringe to either an in-line port 194, or a side port 196 at right angles to the axis of the body. The inlet tubing 54 is attached to the port 196 and the port 194 is available. The input syringe 50 and the associated parts are then moved to the position shown in Figure 1.

A needle (not shown) is attached to port 194 and about 2 ccs of an anticoagulant (preferably sodium citrate) is drawn into the syringe. The needle is discarded into a sharps container and then a tubing assembly 198 (Figure 1) is attached to the in-line port 194. This assembly 198 includes a one-way valve 200, to avoid back flow, and at its leading end an angel wing collector set 202 is ready for engagement into the patient to collect blood. The collector set is used to draw 10 ccs of blood into the syringe 50 where it is

mixed with the sodium citrate by rocking the syringe gently to create a blood charge for treatment in the process according to the invention.

Next, the selector 192 on the T-connector 190 is operated to connect the body of the syringe 50 with the side port 196 leaving the tubing assembly attached but inoperable. The syringe 50 is then inverted (i.e. placed with the T-connector uppermost) and about 3 to 4 ccs of sterile air are drawn from the container 56 into the syringe. The syringe 50 is then again inverted so that the air is above the charge and the syringe is then operated to drive the charge through the inlet tubing 54 and into the container 56 driven by the air in the syringe. As a result the inlet tubing is cleaned out as the air follows the charge.

It is now time to discard the input syringe 50 and associated parts. Before this can be done, the syringe 50 has to be separated from the cabinet 21 to which it is connected by the inlet tubing 54. This is achieved by operating the heat sealing device 174 which seals and substantially severs the tubing under the influence of heat.

Once this step is completed the input syringe 50 and attached parts are discarded.

It should be noted that the door 26 (Figure 1) has not been opened during this procedure and that the charge of blood and sodium citrate has been received in the cup 94 of the container 56 (Figure 2). It should be noted that although the process is to condition blood, to be accurate the process treats blood as the prime part of a charge which also contains an anticoagulant, (or any other additive).

Consequently the term "charge" is used to describe a batch made up of blood and at least one additive. However if circumstances arise in which blood can be treated alone, such use is within the scope of the term because organic fluid continues to be the subject of the treatment and it is not intended to exclude such an interpretation. Although the term fluid has been used herein, it is expected that primarily liquids will be treated with the apparatus of the present invention.

- 10 -

The next stage of the process can now begin. The control system 151 in the cabinet 21 takes over and starts an IR heater below the container to elevate the temperature of the charge. This is one example of a process known generally as "stressing" the charge and the IR radiator is known as a "stressor".

5 The temperature is elevated to about 42.5 C and is controlled from a reading originating with the temperature sensor 138. Once the selected temperature has been reached, the control system activates a second stressor. An ozone generator sends an oxygen/ozone mixture into the container 56. Also, a UV light source is activated so that the heated charge is simultaneously stressed by

10 the ozone/oxygen mixture and by the UV light simultaneously for about 3 minutes. The bubbled charge fills the container and is then allowed to settle and cool for a period of time. In one example, the charge settles and cools for about 7 minutes so that bubbles in the charge will tend to settle.

At this point the charge has been conditioned and the GDT 46

15 (Figure 1) will respond to the control system to give the operator a message that the smart cards will be needed to withdraw the conditioned charge. However the door 26 (Figure 1) will not open until the charge is available in the output syringe 52 even if the cards are inserted at this stage. On the other hand, if the charge is in the syringe (as will be explained) and ready for removal, the

20 door 26 will remain closed unless the cards are inserted.

Next the apparatus will commence the step of moving the charge from the container 56 (Figure 2) to the output syringe 52 (Figure 1). This is done automatically by the actuator 182 seen in Figure 1, which draws the operator 180 downwardly. When all the fluid has been withdrawn from the

25 container 56 into the syringe 52, considerable amounts of gas are aspirated therein. In the case of foaming liquids, such as blood, the gas is contained in persistent bubbles which do not settle rapidly and must be removed. To this end, a knocker 204 (Fig. 3) is disposed adjacent to the syringe 58 whose purpose is to apply sudden accelerations to the syringe. For best effect, the

30 syringe 58 is constrained radially only very loosely through the use of soft elastomeric supports, such as a coil spring 207. According to one example, the syringe can translate 8 mm with less than 1 N force applied by an impact

tool 205. The effect of the sharp shocks delivered by the knocker 204, is to rapidly accelerate the syringe barrel radially. The inertia of the fluid film in the bubbles causes their structure to be disturbed by the rapidly moving walls and one observes a general collapse of the bubbles after a number of shocks have
5 been delivered.

Although any impulse delivering electro-mechanical system will perform the function of the knocker 204, one preferred embodiment includes a rotary impact tool 205 positioned on a rotating arm. An elbow of the rotating arm is provided with a torsion spring and the hand of the arm is provided with a
10 roller. The device rotates in a volute or spiral cavity so that as the arm rotates, energy is stored in the torsion spring until a release point is reached and the arm rapidly deploys its energy in impacting the syringe 58. The frequency of the knocker 204 can be varied and will to some extent depend on the geometry and mass of the parts. However, it has been found that a
15 frequency of 1 Hertz provides good results.

Next the actuator 182 is operated to express some of the contents of the syringe 52 back into the outlet tubing 58 until there remains a volume of 9 to 10 ccs of conditioned charge. A bubble sensor 300, shown in Figure 3, is provided adjacent the heat sealing device 186 which tells the control system
20 in the cabinet 21 when there are no residual bubbles in the charge so that the system is ready to seal the outlet tubing 58 in a similar fashion to the seal made on the inlet tubing 54 as previously described. The sensor 300 may be an ultrasonic sensor which includes a piezo transmitter 310 and a piezo receiver 320 positioned on opposite sides of the outlet tubing 58. The ultrasonic sensor
25 300 senses the presence or absence of gas bubbles in the outlet tubing 58 by measuring the response of the tubing 58 to the ultrasonic vibration of the piezo transmitter. It feeds a signal back to the control system in the cabinet 21 to cause motion of the actuator to be stopped if bubbles are detected, so that further de-bubbling, described below, can be conducted. The sensor 300 may
30 also be an optical sensor, a capacitive sensor, an radio frequency sensor, or another sensor capable of detecting a difference between gas and liquid within a tube. In this manner, the sensor 300 determines when all the gas has been

removed from the syringe 52 and the tubing 58 below the sensor. When gas bubbles are no longer detected by the sensor 300 the control system 151 is ready to activate the heat sealing device 186 to seal the tubing 58.

Although a preferred embodiment of the present invention
5 includes one or more heat sealing devices, it should be understood that the syringe 52 is separated from the container 48 by severing the tubing 58 for purposes of convenience and that the heat sealing step is not necessary if a longer piece of tubing 58 is used.

After the heat sealing device has sealed the outlet tubing 58 the
10 process has now reached a critical point. If the patient or operator has not inserted the patient's smart card by now, the apparatus will wait only for a predetermined time (usually about 20 minutes) before aborting the process. If the process is to be aborted, a message will appear on the GDT 46 (Figure 1) and the control system will cause the actuator 182 to drive the syringe operator
15 180 so that the conditioned charge is returned to the container 56 before shutting down the process. The heat sealer then seals the tube 58 to prevent accidental use. Once this is done the operator can open the door 26 using only the operator's card so that the container 56 and its contents can be discarded to ready the apparatus 20 for a new process.

20 If the patient presents the patient's card in time, the respective smart cards are inserted into the slots 38, 40 and the heat sealer 186 will seal and substantially sever the tubing 58, the door 26 will open, and the output syringe 52 is then available for removal from the cabinet 21. However, before this is done, the patient must be prepared for the injection of about 8 to 9 ccs of
25 conditioned charge. Firstly, the patient is anaesthetized in the gluteus maximus muscle using a suitable needle and performing the standard procedure for ensuring that the needle has not been inserted into a vein. Next, the anesthetic syringe is removed and the needle is left in the patient. The output syringe 52 is fitted with the same type of hub fitting as the anesthetic syringe. The output
30 syringe 52 is then taken to the anesthetic needle and after discarding the remaining tubing 58 from the heat sealing operation, the output syringe 52 is attached to the anesthetic needle and the conditioned charge is fed into the

patient slowly. After this procedure, the output syringe and attached needle are discarded.

The apparatus can then be prepared for the next procedure by removing the remains of the container assembly 48.

5 It will now be evident that the process can be used to treat mammalian blood in a blood charge to provide a conditioned charge for giving to a patient in a medical procedure. In general the process includes the steps of providing an automatic apparatus for treating the blood charge to create the conditioned charge, and for presenting the conditioned charge ready for use.

10 The apparatus has a secure environment, a door controlling access to the environment, a container, and stressors arranged to operate on a charge in the container in the controlled environment. The blood charge is transported into the secure environment through thermoplastic inlet tubing for deposit in the container, and the tubing is then sealed and substantially severed. Next the

15 part of the inlet tubing outside the secure environment is removed and the operation of the automatic apparatus is initiated so that the stressors will operate on the charge for a predetermined period, thereby stressing the charge in the container while maintaining the secure environment. The apparatus is then given time to transport the conditioned charge from the container to a

20 receiver, and the door is opened to provide access to the receiver for use to give the conditioned charge to the patient. In the receiver, bubbles are driven out of the conditioned blood. Once it is sensed that de-bubbling is complete, so that the charge is safe for injection to the patient, the syringe and its contents are sealed.

25 Improved control can be provided by the preferred use of smart cards, as explained, and by the use of thermoplastic tubing and heat sealers to ensure that the secure environment is maintained. Also, the process can be enhanced by use of the knocker to reduce the time needed to dissipate the bubbles in the conditioned charge.

30 Although the present invention has been described with respect to the treatment of blood, it should be understood that the treatment device may be used for treatment of any organic fluid. A organic fluid includes but is not

limited to the blood, oils, and fractions of blood such as, plasma, red blood cells, white blood cells, immune system cells, antibodies, macrophage, T cells, and B cells.

5 It will be appreciated that the described embodiments of the apparatus, and of the process associated with the apparatus, can be varied within the scope of the claims and that such variations are within the scope of the invention.

WHAT IS CLAIMED IS:

1. A container for biological liquid for injection into a patient, said container comprising:
 - 5 a syringe body adapted to contain injectable fluid;
 - outlet means in fluid communication with the syringe body;
 - and an actuator movable within the syringe body to expel liquid contents therefrom into the outlet means,
 - characterized by the inclusion of a bubble sensor operatively associated
 - 10 with the outlet means, and adapted to sense the presence of gas bubbles in the outlet means.
2. The container of Claim 1, wherein the sensor includes a transmitter positioned on one side of the tubing and a receiver positioned on an
- 15 opposite side of the tubing.
3. The container of Claim 1 or Claim 2, wherein the sensor is an ultrasonic sensor.
- 20 4. A container according to any preceding claim wherein said bubble sensor signals to the actuator of the syringe the presence or absence of bubbles in the charge, to control the movement of the actuator in response thereto.
- 25 5. A container according to any preceding claim, wherein the syringe body is provided with a mechanical knocker arranged to impact the syringe to increase the speed at which gas bubbles are dissipated from a fluid in the syringe.

6. A container according to Claim 5, wherein the mechanical knocker includes an impact member positioned on one side of the syringe and a spring positioned on an opposite side of the syringe.
- 5 7. A container according to any preceding claim, wherein a sealing mechanism for sealing the tubing is positioned between the sensor and the syringe outlet for sealing the tubing after the gas bubbles have been eliminated.
8. A container according to Claim 7, wherein the sealing mechanism
10 is a heat sealing device.
9. An apparatus for conditioning a organic fluid for subsequent use in a medical procedure, the apparatus comprising:
a cabinet having a secure environment for conditioning of a
15 organic fluid;
an input system for transporting a organic fluid charge from a source to the cabinet;
a container removably contained in the secure environment and coupled to the input system to receive the charge;
20 stressors coupled to the cabinet and positioned for operation to create a conditioned charge in the container;
an output system coupled to the container and including a receiver for the conditioned charge; and
an apparatus sensing when gas bubbles are eliminated from the
25 receiver including a sensor arranged for sensing when gas bubbles have been eliminated from the receiver.
10. The apparatus of Claim 9, wherein the receiver comprises:
a syringe having a syringe outlet and a syringe operator;
30 an actuator for moving the syringe operator; and
a tubing connected to the syringe outlet.

11. The apparatus of Claim 10, wherein the sensor is positioned adjacent the tubing for sensing when gas bubbles have been eliminated from the tubing.
- 5 12. The apparatus of Claim 10, wherein the sensor includes a transmitter positioned on one side of the tubing and a receiver positioned on an opposite side of the tubing.
- 10 13. The apparatus of Claim 12, wherein the sensor is an ultrasonic sensor.
14. The apparatus of Claim 11, wherein a sealing mechanism for sealing the tubing is positioned between the sensor and the syringe outlet for sealing the tubing after the gas bubbles have been eliminated.
- 15 15. The apparatus of Claim 14, wherein the sealing mechanism is a heat sealing device.
- 20 16. The apparatus of Claim 11, wherein the ultrasonic sensor and the actuator are controlled by a control system to advance the syringe operator until the ultrasonic sensor indicates that the gas bubbles have been removed from the tubing.
- 25 17. The apparatus of Claim 10, further comprising a mechanical knocker arranged to impact the syringe to increase the speed at which gas bubbles are dissipated from a fluid in the syringe.
- 30 18. The apparatus of Claim 17 wherein the mechanical knocker includes an impact member positioned on one side of the syringe and a spring positioned on an opposite side of the syringe.

1/3

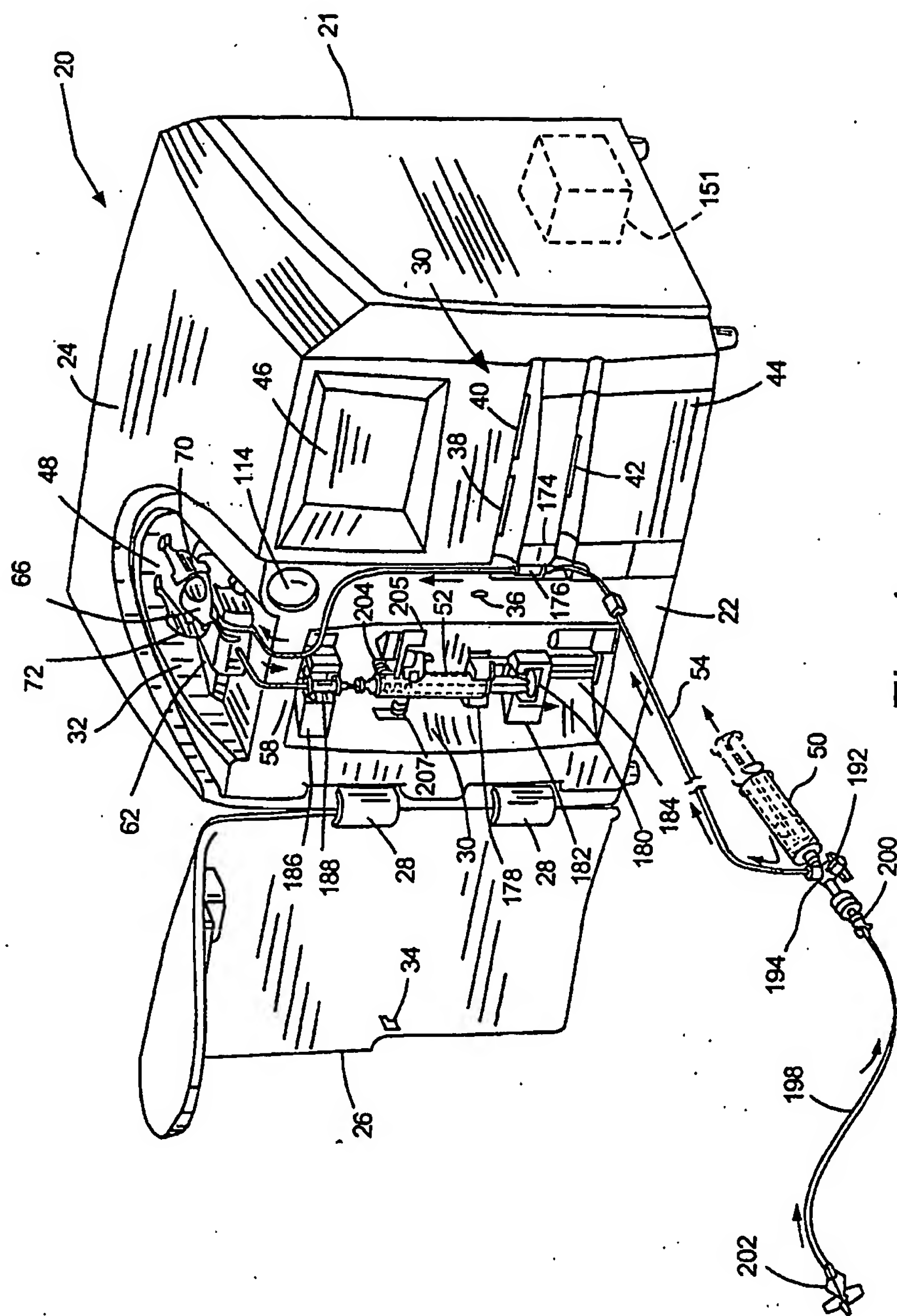


Fig. 1

2/3

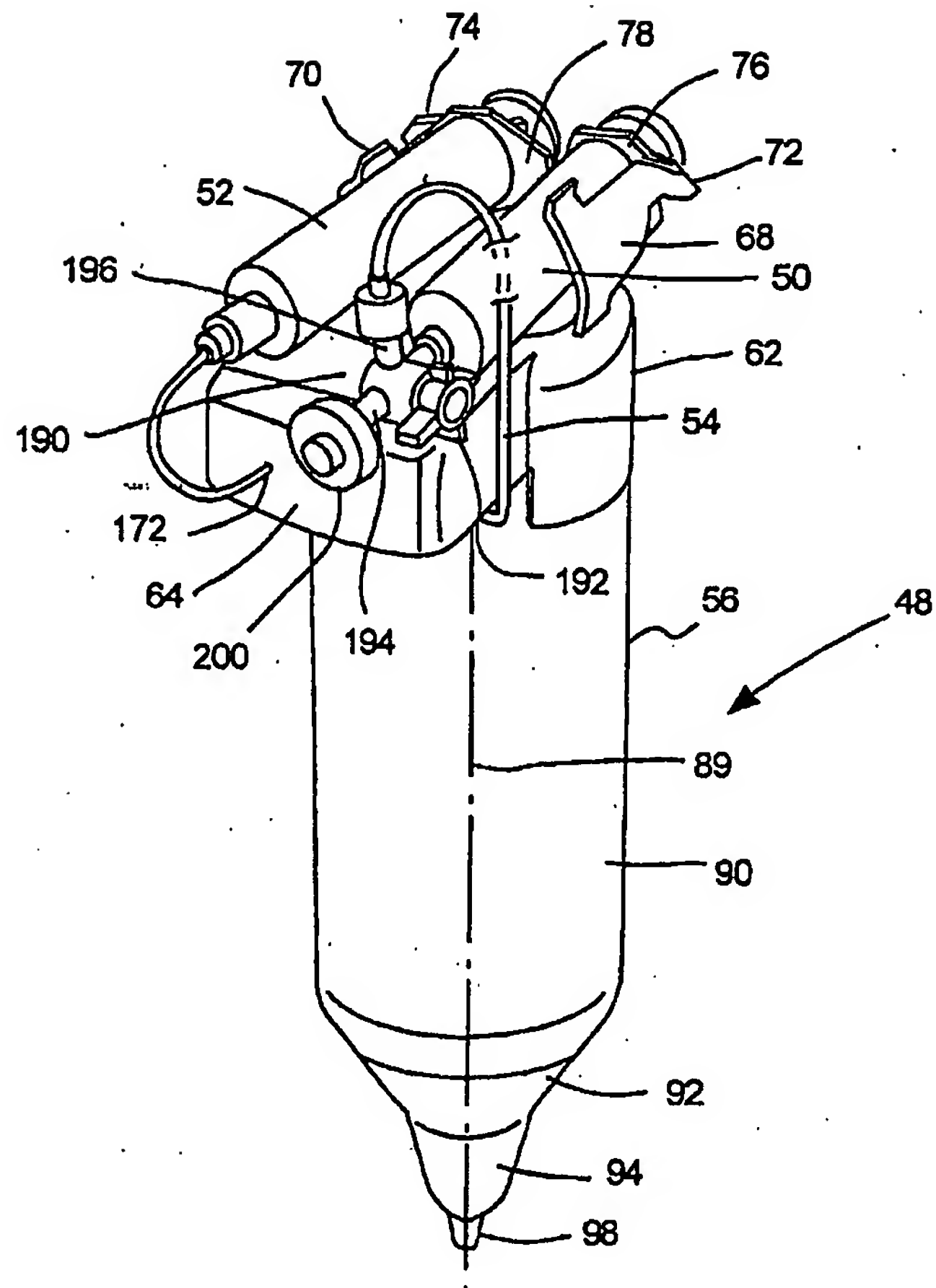


Fig. 2

3/3

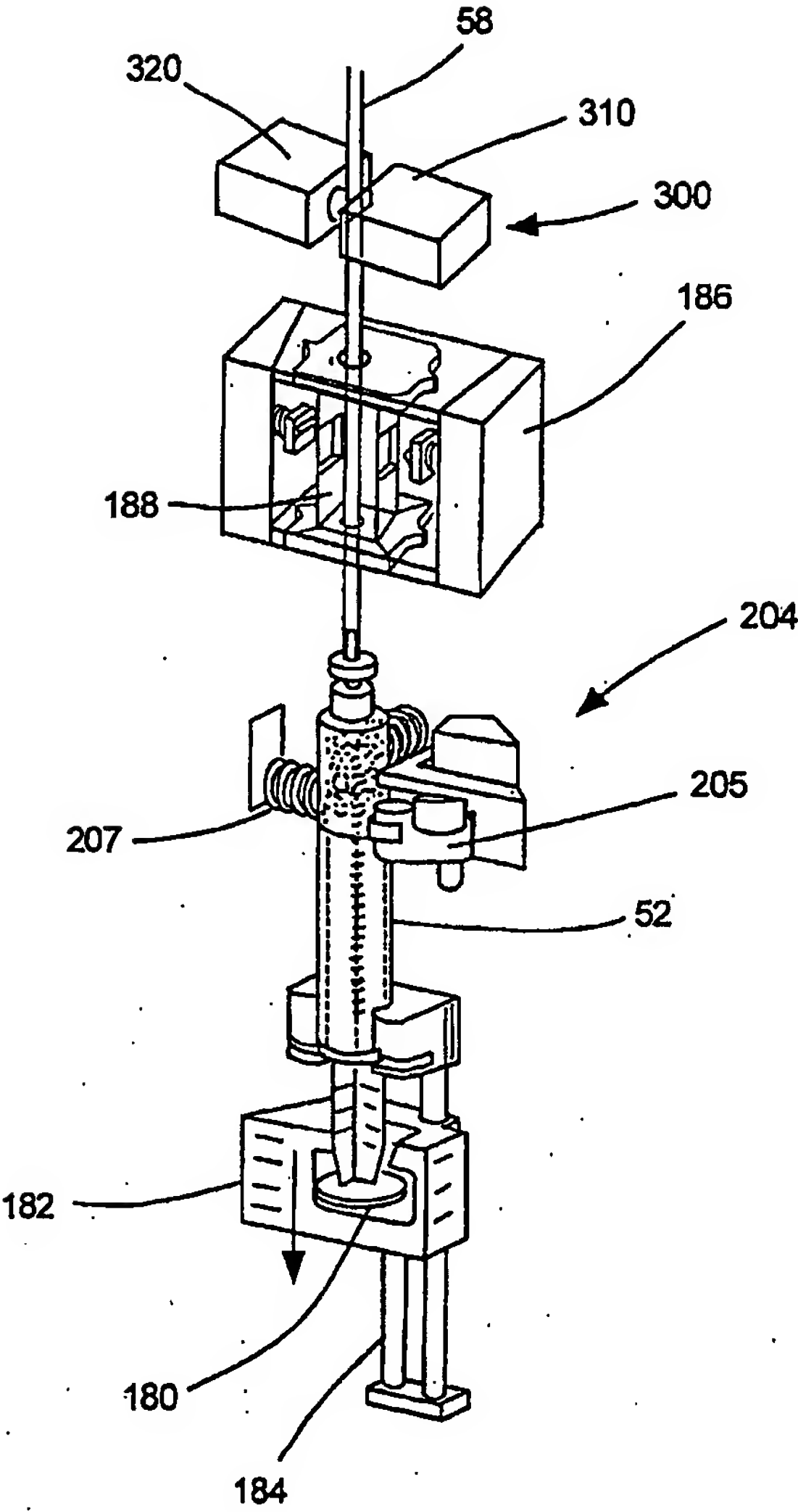


Fig. 3

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